



## Automotive Coatings

### DIRECTIONS FOR USE

reRubber Automotive Coating is not intended to replace a faulty or failing surfaces. This system can be used to coat, repair and protect an automotive metallic surface and if applied properly extend the life of the surface depending on surface area & condition. The user should determine the suitability of the product for their specific needs.

**USAGE:** reRubber Automotive Coating is a highly durable, rubber coating developed to protect and insulate surfaces such as bedliner, grille, underbody, steps and more.

**COVERAGE:** Approximately 80-100 square feet per gallon depending on surface condition and porosity. 5-10 mils average per coat. (.005-.010 inches)

**CONDITIONS:** Ambient/surface temperature range for application should be at least 45°F and below 100°F. Outdoor application should be postponed if wet or freezing weather is expected.

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## APPLICATION

- STEP 1.** reRubber Automotive Coating requires that the surface be free of any contamination (dust or dirt) that would prevent the coating from adhering to the surface. Any patch product applied within 6 months prior should be checked for oil.
- STEP 2.** Remove loose debris. Preparation is most effectively prepared by air blowing or thoroughly sweeping / brushing the entire surface to properly remove any contamination. The surface needs to be totally dry before application. However, It is important to remove oil or grease with a water-based degreaser, allowing sufficient time to dry. On rusty metal surfaces, we recommend lightly sand off loose rust particles, but no heavy sanding is required.
- STEP 3.** The surface must be dry (cannot be damp), and must be free of standing water prior to application. reRubber Automotive Coating should be applied when the air and product temperature are between 45°F and 100°F. Temperature and humidity will affect dry time. Damp or humid conditions will slow dry time.
- STEP 4.** Mix the product thoroughly. Product may be diluted 5% with water (not necessary). Apply first coat with roller, brush, or sprayer. Spread immediately, overlapping uniformly and evenly to eliminate gaps and ridges. The finished surface should be smooth and level. Spray equipment tip should be .035-.091. The second coat should be applied generously once the first coat is dry (roughly 1-2 hours).
- STEP 5.** Sloped surfaces may require 2-3 thin coats.
- STEP 6.** Depending on ambient conditions (including humidity and temperature), let product cure for 18-24 hours from the time the application is complete. **DO NOT APPLY** if ambient air or surface temperatures are below 35°F or above 110°F, if temperatures are expected to drop below freezing within 7 hours or if rain is imminent.
- STEP 7.** Tools should be cleaned using water.